



Geon™ Vinyl Rigid Extrusion L6701

Rigid Polyvinyl Chloride

Key Characteristics

Product Description

Geon L6701 exhibits improved impact properties at lower processing temperatures than Geon 8700X and L6700 products.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Dimensional Stability • Good Melt Strength		
Uses	• Profiles		
Forms	• Cube		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.40	1.40	ASTM D792
PVC Cell Classification	15344	15344	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	387000 psi	2670 MPa	ASTM D638
Tensile Strength ² (Yield)	6510 psi	44.9 MPa	ASTM D638
Flexural Modulus	436000 psi	3010 MPa	ASTM D790
Flexural Strength	11900 psi	81.8 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Compression Molded ³	8.6 to 14 ft·lb/in	460 to 740 J/m	
73°F (23°C), 0.125 in (3.18 mm), Compression Molded ⁴	12 ft·lb/in	650 J/m	
73°F (23°C), 0.125 in (3.18 mm), Compression Molded ⁵	2.8 ft·lb/in	150 J/m	
Drop Impact Resistance			ASTM D4226
73°F (23°C) ^{6, 7}	1.60 in·lb/mil	71.2 J/cm	
73°F (23°C) ^{8, 9}	> 4.00 in·lb/mil	> 178 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	77	77	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm) ¹⁰	169 °F	75.9 °C	
66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm) ¹¹	172 °F	77.8 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm), Compression Molded ¹⁰	162 °F	72.2 °C	
264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm), Compression Molded ¹¹	171 °F	77.0 °C	
CLTE - Flow	3.5E-5 in/in/°F	6.3E-5 cm/cm/°C	ASTM D696

Copyright © 2015 PolyOne Corporation. PolyOne makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. PolyOne makes no warranties or guarantees respecting suitability of either PolyOne's products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. POLYONE MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.

Additional Information	Typical Value (English)	Typical Value (SI)
Ease of Sizing	Excellent	Excellent
Physical properties based on Geon L6701 natural 0000 lot# 4948764 sample unless specified.		

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

Notes

- ¹ Typical values are not to be construed as specifications.
- ² Type I, 0.20 in/min (5.1 mm/min)
- ³ Obtained from lab scale compound extruded on 2.5" commercial scale machine.
- ⁴ Based on commercial production sample milled sheet.
- ⁵ Based on commercial production sample extruded profiles.
- ⁶ Procedure A, C.125 Dart
- ⁷ Obtained from lab scale compound extruded on a 2.5" commercial scale machine.
- ⁸ Procedure B, C.125 Dart
- ⁹ Results based on Brabender Single Screw extruded strips.
- ¹⁰ Annealed at 50 deg.C
- ¹¹ Annealed at 60 deg.C

CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions. SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

Copyright ©, 2015 PolyOne Corporation. PolyOne makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. PolyOne makes no warranties or guarantees respecting suitability of either PolyOne's products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. POLYONE MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.